1. Chemical Product and Company Identification

<table>
<thead>
<tr>
<th>Trade name</th>
<th>UVolve™</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chemical Family</td>
<td>Multifunctional acrylate</td>
</tr>
<tr>
<td>CAS Number</td>
<td>Ingredients not precisely identified are proprietary.</td>
</tr>
</tbody>
</table>

Manufacturer: DSM Desotech Inc.
1122 St. Charles Street
Elgin IL 60120
Tel: 847-697-0400

Trade name: UVolve™
CHEMTREC (within the U.S.A.): (800)424-9300 (24 hour)
CHEMTREC (International): (01)(703)527-3887 [USA] (24 hour)

Emergency telephone number

DSM Desotech: (847)697-0401 (During normal business hours)
CHEMTREC (within the U.S.A.): (800)424-9300 (24 hour)
CHEMTREC (International): (01)(703)527-3887 [USA] (24 hour)

Hazardous Material Information System (U.S.A.)

Health: 3
Fire Hazard: I
Reactivity: I
Personal Protection: BG

The PPE (Personal Protection Equipment) designation in the HMIS is provided for use by employees at DSM Desotech sites only. Other users of this product are encouraged to evaluate the hazards of the product and assign PPE that is applicable to their specific situations.

2. Composition/Information on Ingredients

<table>
<thead>
<tr>
<th>Name</th>
<th>CAS #</th>
<th>% by Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>Multifunctional acrylate(s)</td>
<td>20-80</td>
<td></td>
</tr>
<tr>
<td>Monomer(s)</td>
<td>1-50</td>
<td></td>
</tr>
<tr>
<td>Photoinitiator(s)</td>
<td>1-10</td>
<td></td>
</tr>
<tr>
<td>Additive(s)</td>
<td>1-20</td>
<td></td>
</tr>
</tbody>
</table>

3. Hazards Identification

Potential Acute Health Effects
- Skin Contact: MAY CAUSE SEVERE SKIN IRRITATION. Avoid prolonged or repeated contact with skin. May cause skin sensitization. Skin inflammation is characterized by itching, scaling, reddening, or, occasionally, blistering.
- Eye Contact: May cause eye irritation. Inflammation of the eye is characterized by redness, watering, and itching.
- Inhalation: May cause irritation of respiratory tract, coughing, shortness of breath. Vapors and aerosol can produce mucous membrane, nose and throat irritation.
- Ingestion: May cause mild gastric irritation, abdominal spasms, nausea and faintness.

See Toxicological Information (section 11)

4. First-Aid Measures
- Skin Contact: After contact with skin, wash immediately with plenty of water. Wash gently and thoroughly the contaminated skin with running water and non-abrasive soap.
- Eye Contact: Check for and remove any contact lenses. In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
- Inhalation: Remove victim from area of exposure if possible. Allow the victim to rest in a well-ventilated area. Seek immediate medical attention.
- Ingestion: Do not induce vomiting unless directed by a physician. Never give anything by mouth to an unconscious person. If large quantities of this material are swallowed, call a physician immediately. Loosen tight clothing such as a collar, tie, belt or waistband. If vomiting occurs, keep head lower than hips to help prevent aspiration.
5. Fire Fighting Measures

- **Extinguishing Media**
  - **SMALL FIRE**: Use DRY chemical powder.
  - **LARGE FIRE**: Use water spray, fog or foam. Do not use water jet.

- **Special fire-fighting procedures**: Fire fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

- **Unusual fire/explosion hazards**: In case of fire toxic fumes might be formed. In case of fire and/or explosion do not breathe fumes. Containers may rupture from pressure build-up.

- **Hazardous thermal (de)composition products**
  - POSSIBLE Products of Combustion: carbon oxides (CO, CO2), nitrogen oxides (NO, NO2)

- **Protection of fire-fighters**
  - Be sure to use an approved/certified respirator or equivalent.

6. Accidental Release Measures

- **Small spill and leak**
  - Wear appropriate protective clothing to prevent skin contact. Wear appropriate respirator when ventilation is inadequate. Avoid breathing vapors of this product. Avoid contact with skin and eyes. Avoid all possible sources of ignition (spark or flame). Keep unnecessary people away from spill area. Clean up spills immediately. Absorb with liquid-binding material (sand, diatomite, universal binders, or spill kit). Place in suitable clean, dry containers for disposal by approved methods.

- **Large spill and leak**
  - Do not clean-up or dispose except under supervision of a specialist. Eliminate all ignition sources. For large spills dike spilled material or otherwise contain material to ensure runoff does not reach a waterway. Keep unnecessary people away from spill area. Follow company spill response procedures. Clean up spills immediately. Wear protective eyeglasses or chemical safety goggles and face protection. Contact lenses are not protection devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses. Wear MSHA/NIOSH approved self-contained breathing apparatus or equivalent and full protective gear. Wear appropriate protective clothing to prevent skin contact. Place spilled material in an appropriate container for disposal. Dispose of according to all federal, state and local applicable regulations.

7. Handling and Storage

- **Handling**
  - Keep away from heat. Keep away from direct sunlight or strong incandescent light. Keep away from sources of ignition. Ground all equipment containing material. Eating, drinking and smoking should be prohibited in area where this material is handled, stored and processed. Keep away from incompatibles such as oxidizing agents. Do not breathe gas/fumes/vapor/spray. Use only with adequate ventilation. Avoid contact with eyes, skin and clothing. Avoid all possible sources of ignition (spark or flame). Keep away from direct sunlight or strong incandescent light. Keep away from sources of ignition. Ground all equipment containing material. Eating, drinking and smoking should be prohibited in area where this material is handled, stored and processed. Keep away from incompatibles such as oxidizing agents. Do not breathe gas/fumes/vapor/spray. Use only with adequate ventilation. Avoid contact with eyes, skin and clothing. Wear protective eyeglasses or chemical safety goggles and face protection. Contact lenses are not protection devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses. Wear MSHA/NIOSH approved self-contained breathing apparatus or equivalent and full protective gear. Wear appropriate protective clothing to prevent skin contact. Place spilled material in an appropriate container for disposal. Dispose of according to all federal, state and local applicable regulations.

- **Storage**
  - Keep container tightly closed in a cool, well-ventilated place. Store between 15-30°C. Keep away from sources of ignition. Empty containers retain product residue and can be hazardous.

8. Exposure Controls/Personal Protection

- **Occupational Exposure Limits**
  - Multifunctional acrylate
  - **AIHA WEEL (United States). Skin**
    - TWA: 1 mg/m³

- **Engineering Controls**
  - Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective threshold limit value. Ensure that eyewash stations and safety showers are proximal to the work-station location.

- **Personal Protection**
  - **Ventilation**
    - Good general ventilation should be sufficient to control airborne levels.
  - **Respiratory system**
    - Wear appropriate respirator when ventilation is inadequate.
  - **Skin Contact**
    - Use chemical resistant, impervious gloves. (Nitrile.) Work uniform or laboratory coat.
  - **Eyes**
    - Safety glasses with side shields or chemical splash goggles.
  - **Other information**
    - Not available.
9. Physical and Chemical Properties

Physical State and Appearance: Liquid. (Viscous liquid.)

Color: Colorless to light yellow.

Odor: Characteristic.

Boiling Point: Not determined.

Vapor Density: >1 (Air = 1)

Evaporation rate (butyl acetate = 1): <1 compared to Butyl acetate.

Specific Gravity: 1.1 (Water = 1)

10. Stability and Reactivity

Stability: The product is stable.

Hazardous Polymerization: Not likely under normal conditions.

Incompatibility, Conditions to avoid, Materials to avoid: Keep away from direct sunlight or strong incandescent light. Keep away from heat. Incompatible with peroxides, oxidizing agents.

Hazardous Decomposition Products: Possibly hazardous short term degradation products are not likely. However, long term degradation products may arise.

11. Toxicological Information

Routes of Entry: Skin, eyes and respiratory tract.

Toxicological Information:

- Acute oral toxicity (LD50): >5000 mg/kg [Rat]. (Multifunctional acrylate)
- Acute dermal toxicity (LD50): >2000 mg/kg [Rat]. (Multifunctional acrylate)

Remarks: Any information in this section is for component(s) contained in this product.

Multifunctional acrylate Chronic Health Effects:
Results from a mouse lymphoma test were positive, indicating that this material may have mutagenic potential. However, an 80 week carcinogenicity study in mice showed no increase of skin or visceral tumors. In addition, an Ames test for mutagenicity was negative. Therefore, there is reason to believe that the mouse lymphoma assay was a false positive finding. It should be noted that this assay system produces a high incidence of false responses. This material was not fetotoxic or teratogenic when administered orally to mice at a maternally toxic dose.

Multifunctional acrylate: Results from a mouse lymphoma test were positive for the two acrylic esters in this product, indicating that these components may have mutagenic potential. However, an 80-week carcinogenicity study in mice showed neither component caused an increased incidence of skin or visceral tumors. An Ames test for mutagenicity was negative for one of the acrylic esters and showed equivocal results for the second acrylic ester in this product. It should be noted that the mouse lymphoma assay produces a high incidence of false responses. Neither acrylic ester was fetotoxic or teratogenic when administered orally to mice at a maternally toxic dose.

CARCINOGENIC EFFECTS: Classified None. by IARC, None. by NTP, None. by OSHA [UVolve™ Clear Sealer].

Remarks: Any information contained in this section is for component(s) contained in this product.

Not available.

12. Ecological Information

Not available.

13. Disposal Considerations

Waste Disposal: This material and its container must be disposed of in a safe and environmentally responsible way. Waste must be disposed of in accordance with federal state and local environmental control regulations. Do not allow product to reach sewage system/surface or ground water.
14. Transport Information
Not available.

15. Regulatory Information

Federal and State Regulations

U.S. Federal Regulations
All the ingredients are on the TSCA list.
SARA 313 toxic chemical notification and release reporting: No products were found.

State Regulations
California prop. 65
This product contains or may contain trace quantities of a substance(s) known to the state of California to cause cancer, birth defects or other reproductive harm.

Pennsylvania RTK, Massachusetts RTK, New Jersey RTK
No reportable quantities.

See section 2 for additional composition information

16. Other Information

Other Special Considerations
Not available.

MSDS# 015822

Date of issue 11/10/2008.

Notice to Reader
To the best of our knowledge, the information contained herein is accurate. However, neither DSM Desotech nor any of its affiliates assumes any liability whatsoever for the accuracy or completeness of the information contained herein. While this information has been prepared in good faith by technical experts within the Desotech organization, the final determination of suitability of any material is the sole responsibility of the end user, after proper consultation with the end users' engineering, technical, health and safety professionals. All materials may present unknown hazards and should be used with caution considering the specific material, other materials that it may or may not be combined with, and any engineering controls and/or process implementation(s) designed for the use of the material in any specific system process. Although certain hazards are described within, these cannot be guaranteed as the only hazards that exist. This Material Safety Data Sheet (MSDS) has been prepared in accordance with the requirements of the OSHA Hazard Communication Standard (29 CFR 1910.1200).